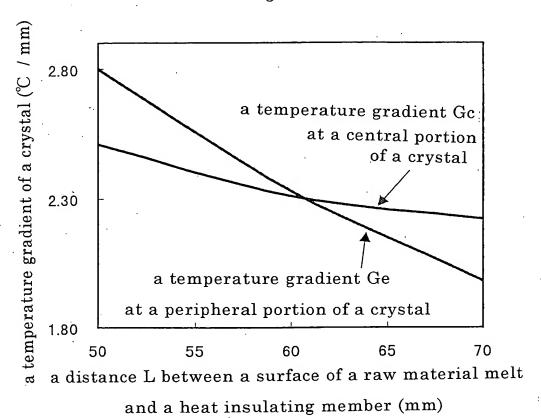
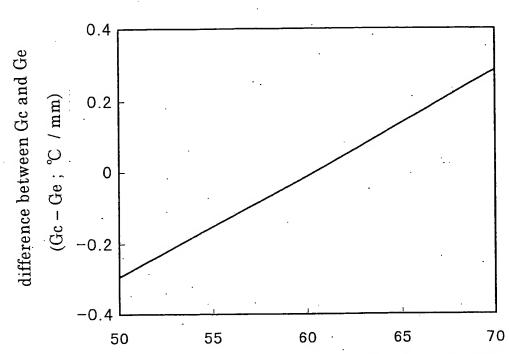
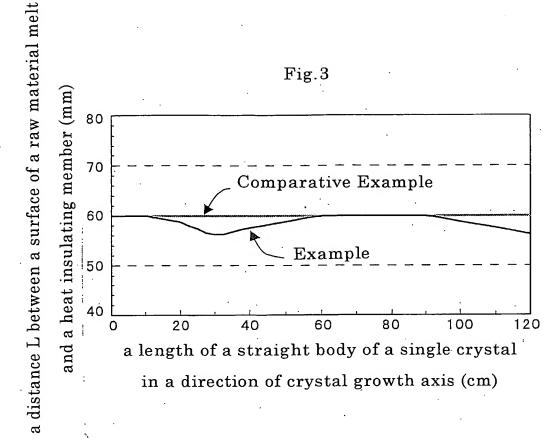
Fig.1







a distance L between a surface of a raw material melt and a heat insulating member (mm)



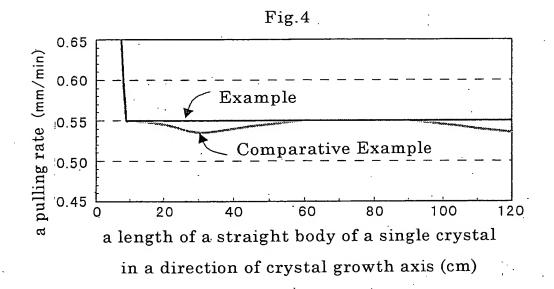


Fig.5

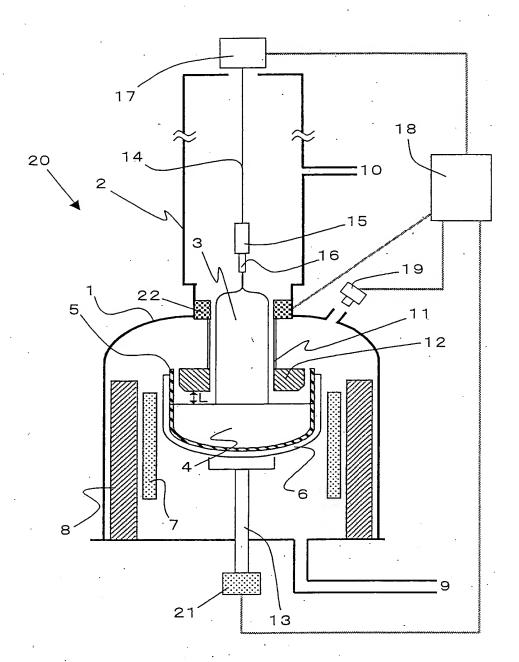


Fig.6

